
Northbridge Completes \$214 Million Kiln Modernisation at Keystone Cement Plant, Lowering Clinker Energy Intensity by 18%

Operations · 2026-05-19

ISSUER Northbridge Materials Corporation (NYSE: NBMC)
RELEASED 2026-05-19

NAZARETH, Pa. - 2026-05-19

The rebuilt preheater-precalciner line raises annual clinker capacity to 2.35 million tons while cutting thermal energy per ton of clinker by 18% and enabling a 30% alternative-fuel substitution rate.

Northbridge Materials Corporation (NYSE: NBMC) has completed the modernisation of Line 2 at its Keystone cement plant in Nazareth, Pennsylvania, a \$214 million project first announced in 2023.

The rebuilt five-stage preheater-precalciner increases the plant's annual clinker capacity to 2.35 million tons from 1.86 million tons, reduces thermal energy consumption per ton of clinker by 18%, and allows alternative fuels to supply up to 30% of the kiln's heat input.

"Keystone is now among the lowest-cost kiln lines in the Northeast, and it gets there while emitting less," said Sofia Vitale, Senior Vice President, Cement and Ready-Mixed Concrete.

The project is expected to contribute approximately \$34 million of annualised adjusted EBITDA beginning in 2027.

About Northbridge Materials

Northbridge Materials is a vertically integrated supplier of construction aggregates, portland cement and ready-mixed concrete, serving infrastructure, non-residential and residential customers across nineteen states.

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Forward-looking statements

This release contains forward-looking statements within the meaning of the Private Securities Litigation Reform Act of 1995. Actual results could differ materially from those anticipated, including as a result of the factors described under Risk Factors in the Company's most recent Annual Report on Form 10-K.